ByPass bath maintenance filter

KNOLL
.It works

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Properties	Benefits
Compact and mobile installation	Process and location-independent adaptation
Autonomous control	- Independent operation of the system, even on weekends - No signal exchange with the existing system required
Standardised and proven assemblies	Rapid availability and high process reliability
Various filter principles	Universally usable
Filtration of ultra-fine particles	Extension of the cooling lubricant service life and prevention of concentration
Filter principles with easy handling	Low maintenance costs

Areas of application

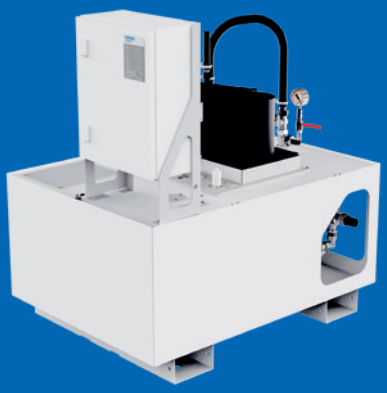
KNOLL ByPass bath maintenance filters are filter systems for improving the quality of cooling lubricants. They are used to remove ultra-fine particles and foreign matter from the main filter system in the bypass flow.

Possible areas of application are
- Individual or central systems with backwash filters
- Machining of cast iron or carbide
- Processing of silicon, ceramics or graphite
- Grinding applications
- Weekend circulation

Equipment

ByPass U
- Lifting pump
- Filter bowls
- Filter insert (original equipment)
- Manual aeration/venting

ByPass K
- Lifting pump
- Compact filter
- Filter fleece (original equipment)
- Fleece shortage warning
- Return pump
- Buffer tank
- Control unit



ByPass Z
- Lifting pump
- Centrifuge
- Catch pan
- Control unit

Description

ByPass-U

1. The lifting pump conveys the dirty cooling lubricant into the filter bowl.
2. The liquid flows through the filter element, which retains dirt particles.
3. The cleaned cooling lubricant flows back into the main filter system.

ByPass K

1. The lifting pump conveys the dirty cooling lubricant into the intake box of the filter.
2. The filter fleece retains dirt particles as they flow through.
3. The return pump returns the cleaned cooling lubricant from the buffer tank to the main filter system.

ByPass Z

1. The lifting pump conveys the dirty cooling lubricant into the centrifuge drum.
2. Dirt particles are separated on the drum wall by the centrifugal forces.
3. The cleaned cooling lubricant passes through a peeling tube into the catch pan.
4. The lifting pump returns the cleaned cooling lubricant to the main filter system via a switch valve.

ByPass bath maintenance filter

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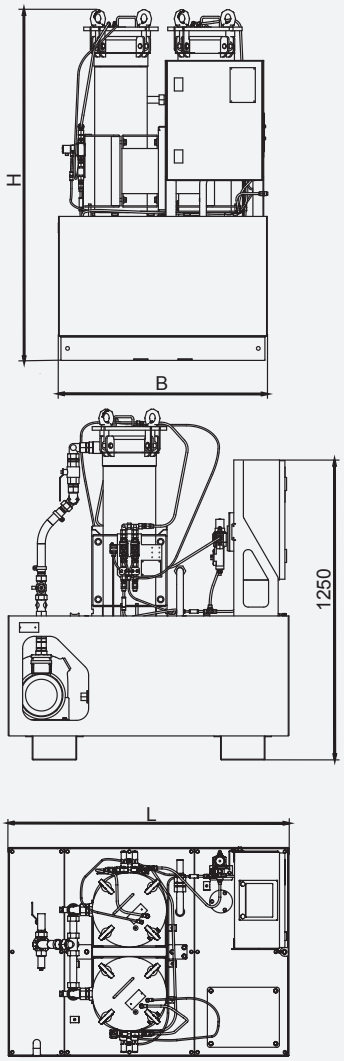
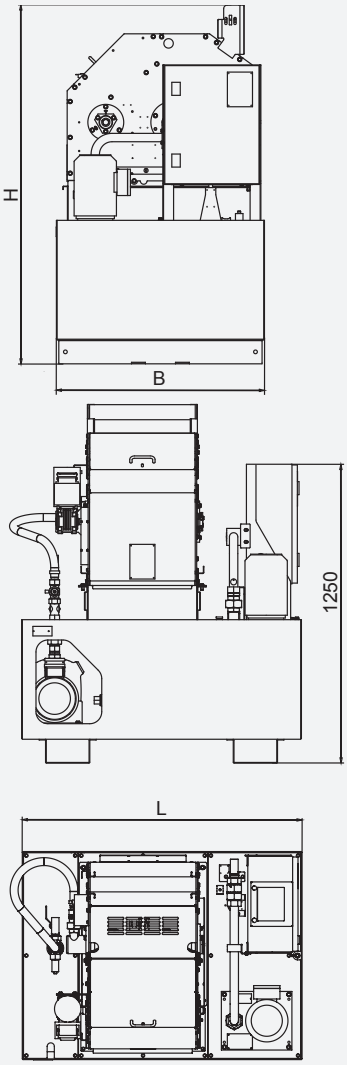
Dimensions and technical data

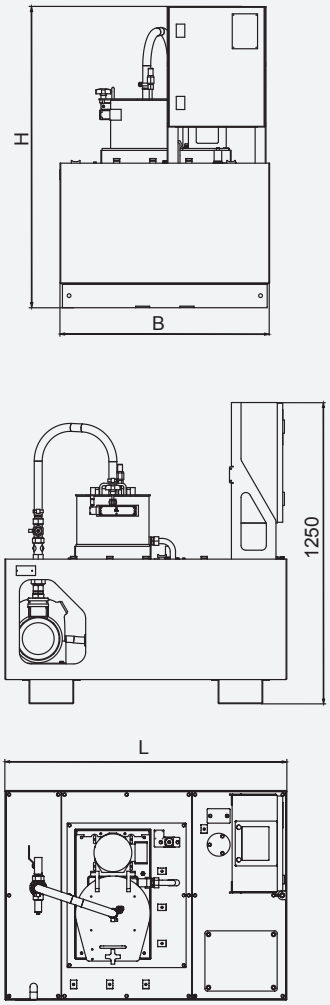
ByPass-U



ByPass-K



ByPass-Z



	ByPass U	ByPass K	ByPass Z
Max. flow rate	50 l/min	50 l/min	35 l/min at 1 cSt 20 l/min at 21 cSt
Grade of filtration (nominal)	1 - 70 µm	up to 20 µm	2 - 5 µm
Power supply	400 V | 50 Hz 460 V | 60 Hz	400 V | 50 Hz 460 V | 60 Hz	400 V | 50 Hz 460 V | 60 Hz
Tank capacity	–	300 l	–
Dimensions (LxWxH)	1170 x 870 x 1462 mm	1170 x 870 x 1500 mm	1170 x 870 x 1250 mm